



# FilmTec™ Hypershell™ NF245N-8038/48 and FilmTec™ Hypershell™ NF245N-3838/48 Elements

Sanitary High Temperature Nanofiltration Elements for Food & Beverage Processing

## Key Features

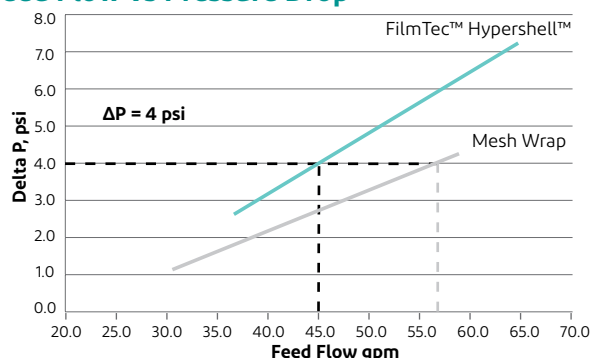
- Operating temperatures up to 70°C enabling reduced OPEX and CAPEX by requiring smaller or no cooling and heating systems.
- Elements with 48-mil feed spacer for viscous streams and lower pressure drop
- More efficient cleaning than standard mesh wrap elements, reducing CIP chemicals and water usage.

## Key Applications

- Separation of monosaccharides and disaccharides
- Oligosaccharide purification
- Sugar alcohol purification
- Salt removal from food and beverage streams



## Feed Flow vs Pressure Drop



**Figure 1: Feed Flow vs Pressure Drop for Mesh Wrap and FilmTec™ Hypershell™ 8038 Elements**

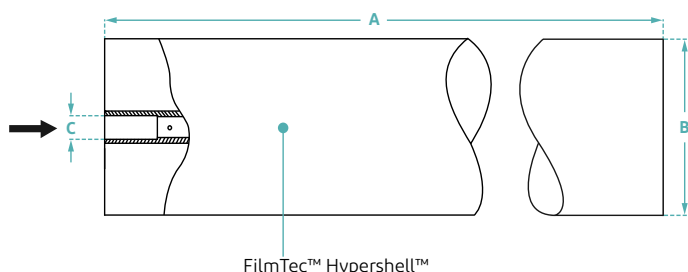
FilmTec™ Hypershell™ Elements have less exterior bypassing and require approximately 30% less flow than mesh wrap for an equivalent pressure drop.

The graph indicates the flow comparison at 4psi ΔP. Energy can be saved by reducing flow.

## Typical Properties

Product	Active Area ft² (m²)	Feed Spacer Thickness (mil)	Max.recirculation cross-flow gpm (m³/h)
FilmTec™ Hypershell™ NF245N-8038/48	275 (25.5)	48	80 (18.2)
FilmTec™ Hypershell™ NF245N-3838/48	46 (4.3)	48	30 (6.8)

## Element Dimensions



Dimensions – inches (mm)		
	FilmTec™ Hypershell™ NF245N-8038/48	FilmTec™ Hypershell™ NF245N-3838/48
A	38 (965)	38 (965)
B	7.9 (201)	3.8 (97)
C	1.125 ID (28.58)	0.83 ID (21.08)

ID = Inner Diameter  
1 inch = 25.4 mm

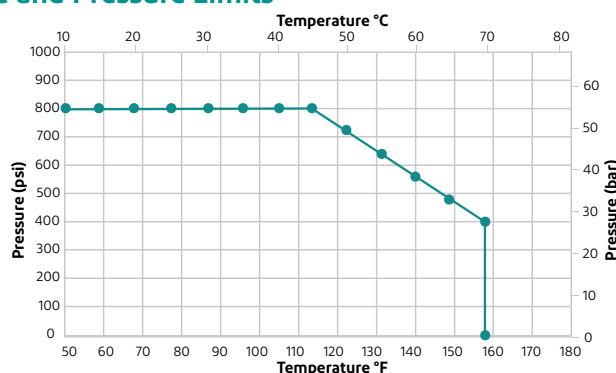
1. FilmTec™ Hypershell™ 8-inch Elements are designed to fit schedule 40, 8-inch stainless pipe (nominal 7.98-inch ID).
2. FilmTec™ Hypershell™ 4-inch Elements are designed to fit schedule 80, 4-inch stainless pipe (nominal 3.83-inch ID).
3. For these models, end caps, coupler, and O-rings are not included.

## Suggested Operating and Cleaning Conditions

Maximum Operating Temperature <sup>1</sup>	pH 4 – 8 at ≤ 70°C (158°F) pH 3 – 10 at ≤ 50°C (122°F) pH 3 – 11 at ≤ 35°C (95°F)
Maximum Operating Pressure	800 psi (54.8 bar) at 45°C / 400 psi (27.5 bar) at 70°C
Maximum Pressure Drop	
Per Element	13 psi (0.9 bar) at < 50°C / 7 psi (0.5 bar) at < 70°C
Per Pressure Vessel	60 psi (4.1 bar) at < 50°C / 30 psi (2 bar) at < 70°C
pH Range	3 - 11
Hydrogen peroxide usage limit <sup>2</sup>	
Continuous Operation	20 ppm
Short-Term Cleaning (77°F/25°C maximum)	1,000 ppm
Free Chlorine Tolerance <sup>3</sup>	Below Detectable Limits
CIP pH Range <sup>4</sup>	pH 1.8 – 11 at 45 – 50°C pH 1.8 – 11.2 at < 45°C

1. See Figure 2, maximum allowed temperature and pressure for NF245N-8038/48 and NF245N-3838/48.
2. Refer to [Sanitizing RO&NF Membrane System](#) (Form No. 45-D01630-en).
3. Oxidation damage is not covered under warranty, DuPont recommends removing residual free chlorine by pretreatment prior to membrane exposure. Please refer to [Dechlorinating Feedwater](#) (Form No. 45-D01569-en) for more information.
4. Refer to [Food Processing and Sanitary Elements Cleaning Guide](#) (Form No. 45-D01686-en). And to [Temperature and pH best practices in preparation of Cleaning Solutions](#) (Form No. 45-D04358-en).

## Operating Temperature and Pressure Limits



**Figure 2: Maximum allowed temperature and pressure for FilmTec™ Hypershell™ NF245N-8038/48 and FilmTec™ Hypershell™ NF245N-3838/48**

## Important General Information

- Keep elements moist at all times after initial wetting.
- For successful operation of Reverse Osmosis (RO) and Nanofiltration (NF) membrane systems, the operation must follow the guidelines provided in the [FilmTec™ Reverse Osmosis / Nanofiltration Elements Operation Excellence and Limiting Conditions Tech Fact](#) (Form No. 45-D04388-en).
- To prevent biological growth during prolonged system shutdowns, it is recommended that membrane elements be immersed in a preservative solution.
- The customer is fully responsible for the effects of incompatible chemicals and lubricants on elements.
- Avoid static permeate-side backpressure at all times.
- Permeate obtained from the first hour of operation should be discarded.
- The use of this product in and of itself does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.

Please consider good operating practices for the optimal performance of the Nanofiltration membrane elements to assure damage free operation:

1. [Loading of Pressure Vessels – Preparation & Element Loading](#) (Form No. 45-D01602-en)
2. System Operation, including plant [Start-Up Sequence](#) (Form No. 45-D01609-en) and [RO & NF Systems Shutdown](#) (Form No. 45-D01613-en)
3. [Handling, Preservation, and Storage](#) (Form No. 45-D03716-en)

Full information of plant design, system operation, and troubleshooting is given in the [FilmTec™ Reverse Osmosis Membranes Technical Manual](#) (Form No. 45-D01504-en).

## Regulatory Note

This product may be subject to drinking water application restrictions in some countries; please check the application status before use and sale.

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